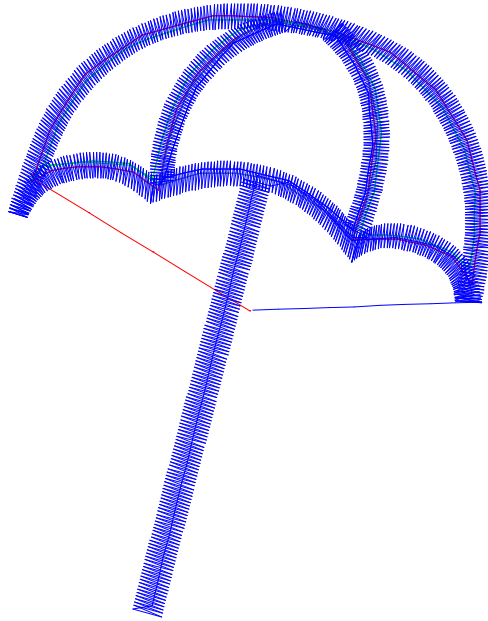


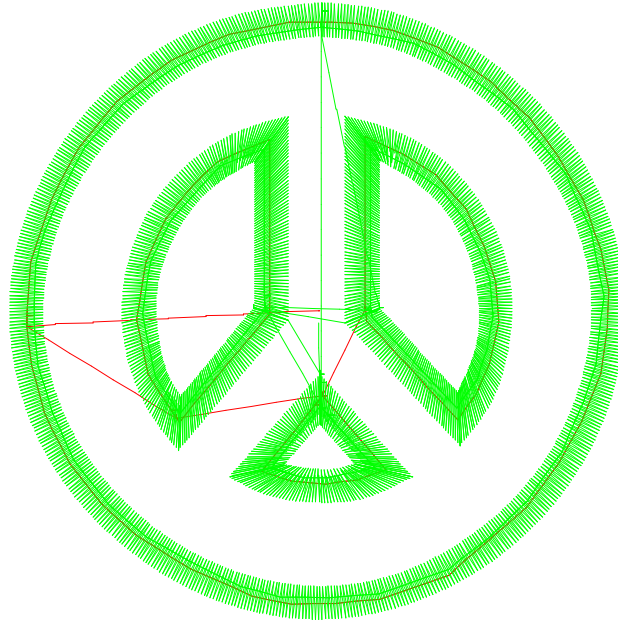
DESIGN NAME	CUSTOMER	DISK FORMAT	DATE	STITCH COUNT	DESIGN SIZE ENGLISH
PLA 1			N/A	N/A	SCALABLE
FILE NAME	SEW TIME	COLORS	TRIMS	BOBBIN USAGE	DESIGN SIZE METRIC
PlaytimeA_Beachball	N/A	6	N/A	N/A	SCALABLE

COLOR SEQUENCE					
#	DESIGN SEGMENT	COLOR	THREAD ID	STITCH COUNT	THREAD USAGE
1	Initial tack down 2 & 7 segments			0	0.00 y / 0.00 m
2	Initial tack down 5 & 11 segments			0	0.97 y / 0.89 m
3	Initial tack down 6 & 12 segments			0	0.97 y / 0.89 m
4	Final tack down for all			0	0.85 y / 0.78 m
5	Center fill			0	2.67 y / 2.44 m
6	Satin outlines			0	1.82 y / 1.67 m

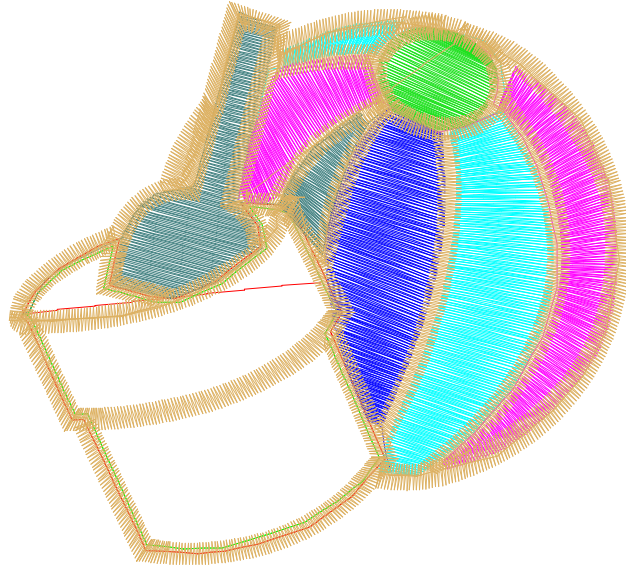
APPAREL									
#	APPAREL TYPE	COLOR	S	M	L	XL	XXL	XXXL	PLACEMENT
1			0	0	0	0	0	0	
2			0	0	0	0	0	0	
3			0	0	0	0	0	0	
4			0	0	0	0	0	0	



DESIGN NAME	CUSTOMER	DISK FORMAT	DATE	STITCH COUNT	DESIGN SIZE ENGLISH				
PLA 2			N/A	N/A	SCALABLE				
FILE NAME	SEW TIME	COLORS	TRIMS	BOBBIN USAGE	DESIGN SIZE METRIC				
PlaytimeB_Umbrella.dst	N/A	4	N/A	N/A	SCALABLE				
COLOR SEQUENCE									
#	DESIGN SEGMENT	COLOR	THREAD ID	STITCH COUNT	THREAD USAGE				
1	Initial tack down for outside segments			206	0.00 y / 0.00 m				
2	Final tack down for outside segments			191	1.78 y / 1.63 m				
3	Initial tack down for center segment			165	1.72 y / 1.57 m				
4	Final tack down for center and satins			556	1.21 y / 1.11 m				
APPAREL									
#	APPAREL TYPE	COLOR	S	M	L	XL	XXL	XXXL	PLACEMENT
1			0	0	0	0	0	0	
2			0	0	0	0	0	0	
3			0	0	0	0	0	0	
4			0	0	0	0	0	0	



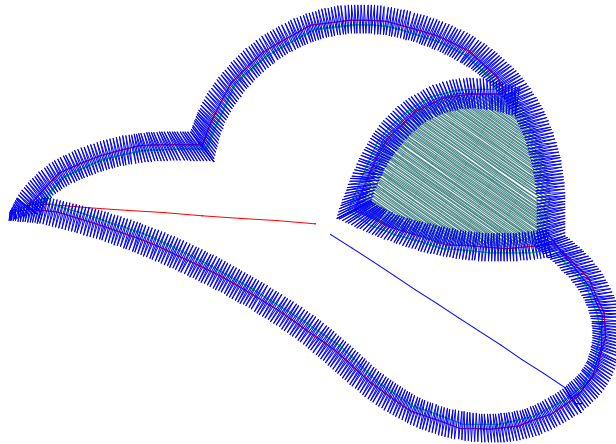
DESIGN NAME	CUSTOMER	DISK FORMAT	DATE	STITCH COUNT	DESIGN SIZE ENGLISH				
PLA 3			N/A	N/A	SCALABLE				
FILE NAME	SEW TIME	COLORS	TRIMS	BOBBIN USAGE	DESIGN SIZE METRIC				
PlaytimeC_PeaceSign.dst	N/A	2	N/A	N/A	SCALABLE				
COLOR SEQUENCE									
#	DESIGN SEGMENT	COLOR	THREAD ID	STITCH COUNT	THREAD USAGE				
1	Initial tack down			186	0.00 y / 0.00 m				
2	Final tack down and satins			162	3.77 y / 3.45 m				
APPAREL									
#	APPAREL TYPE	COLOR	S	M	L	XL	XXL	XXXL	PLACEMENT
1			0	0	0	0	0	0	
2			0	0	0	0	0	0	
3			0	0	0	0	0	0	
4			0	0	0	0	0	0	



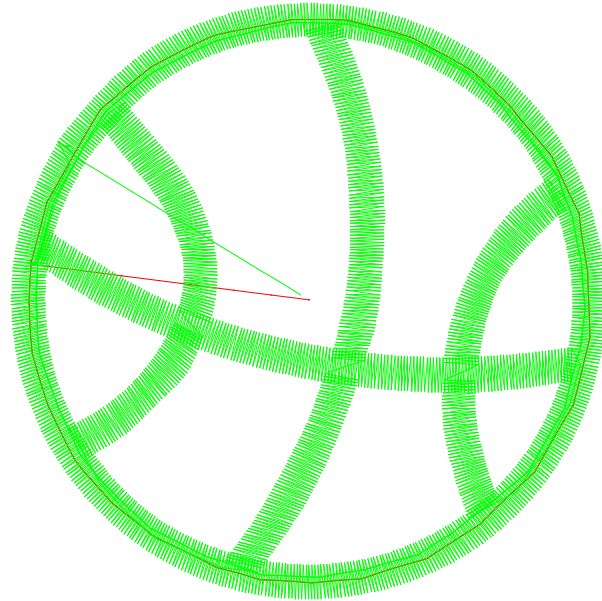
DESIGN NAME	CUSTOMER	DISK FORMAT	DATE	STITCH COUNT	DESIGN SIZE ENGLISH
PLA 4			N/A	N/A	SCALABLE
FILE NAME	SEW TIME	COLORS	TRIMS	BOBBIN USAGE	DESIGN SIZE METRIC
PlaytimeD_Beachball2.dst	N/A	8	N/A	N/A	SCALABLE

COLOR SEQUENCE					
#	DESIGN SEGMENT	COLOR	THREAD ID	STITCH COUNT	THREAD USAGE
1	Initial tack down bucket			479	0.00 y / 0.00 m
2	Final tack down bucket			3001	4.48 y / 4.10 m
3	Shovel & left center fill			73	25.98 y / 23.76 m
4	Right center fill			1556	5.92 y / 5.41 m
5	Next right fill			304	17.33 y / 15.85 m
6	Right fill & opposite fill			2396	8.94 y / 8.18 m
7	Center fill			0	25.95 y / 23.73 m
8	Satins outline and detail			0	2.29 y / 2.10 m

APPAREL									
#	APPAREL TYPE	COLOR	S	M	L	XL	XXL	XXXL	PLACEMENT
1			0	0	0	0	0	0	
2			0	0	0	0	0	0	
3			0	0	0	0	0	0	
4			0	0	0	0	0	0	



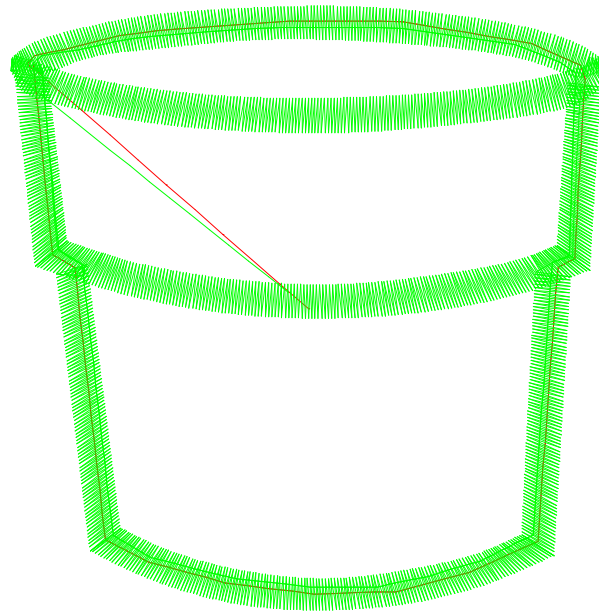
DESIGN NAME	CUSTOMER	DISK FORMAT	DATE	STITCH COUNT	DESIGN SIZE ENGLISH				
PLA 5			N/A	N/A	SCALABLE				
FILE NAME	SEW TIME	COLORS	TRIMS	BOBBIN USAGE	DESIGN SIZE METRIC				
PlaytimeE_FireHelmet.dst	N/A	4	N/A	N/A	SCALABLE				
COLOR SEQUENCE									
#	DESIGN SEGMENT	COLOR	THREAD ID	STITCH COUNT	THREAD USAGE				
1	Initial tack down			168	0.00 y / 0.00 m				
2	Final tack down			129	5.45 y / 4.98 m				
3	Front shield			850	27.00 y / 24.69 m				
4	Sating outline & detail			811	10.06 y / 9.20 m				
APPAREL									
#	APPAREL TYPE	COLOR	S	M	L	XL	XXL	XXXL	PLACEMENT
1			0	0	0	0	0	0	
2			0	0	0	0	0	0	
3			0	0	0	0	0	0	
4			0	0	0	0	0	0	



DESIGN NAME	CUSTOMER	DISK FORMAT	DATE	STITCH COUNT	DESIGN SIZE ENGLISH
PLA 6			N/A	N/A	SCALABLE
FILE NAME	SEW TIME	COLORS	TRIMS	BOBBIN USAGE	DESIGN SIZE METRIC
PlaytimeF_Basketball.dst	N/A	2	N/A	N/A	SCALABLE

COLOR SEQUENCE					
#	DESIGN SEGMENT	COLOR	THREAD ID	STITCH COUNT	THREAD USAGE
1	Initial tack down			0	0.00 y / 0.00 m
2	Final tack down & satin outline & detail			0	0.96 y / 0.87 m

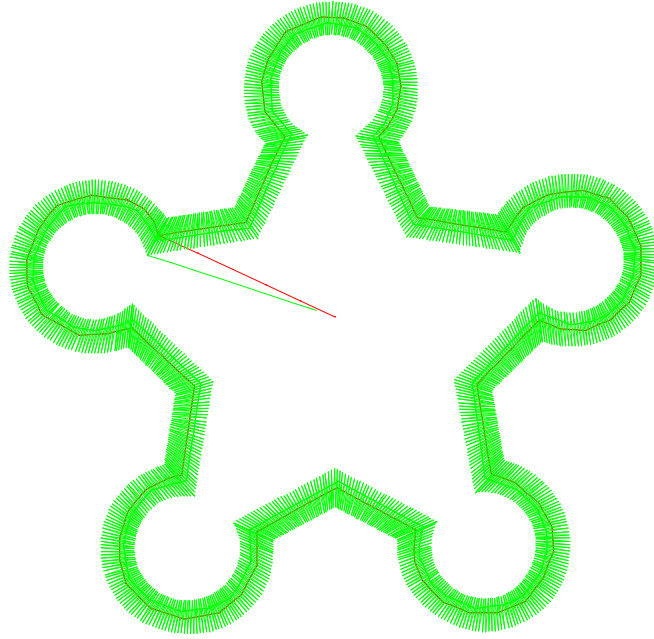
APPAREL									
#	APPAREL TYPE	COLOR	S	M	L	XL	XXL	XXXL	PLACEMENT
1			0	0	0	0	0	0	
2			0	0	0	0	0	0	
3			0	0	0	0	0	0	
4			0	0	0	0	0	0	



DESIGN NAME	CUSTOMER	DISK FORMAT	DATE	STITCH COUNT	DESIGN SIZE ENGLISH
PLA 7			N/A	N/A	SCALABLE
FILE NAME	SEW TIME	COLORS	TRIMS	BOBBIN USAGE	DESIGN SIZE METRIC
PlaytimeG_Pail.dst	N/A	2	N/A	N/A	SCALABLE

COLOR SEQUENCE					
#	DESIGN SEGMENT	COLOR	THREAD ID	STITCH COUNT	THREAD USAGE
1	Initial tack down			0	0.00 y / 0.00 m
2	Final tack down & satin			0	1.09 y / 1.00 m

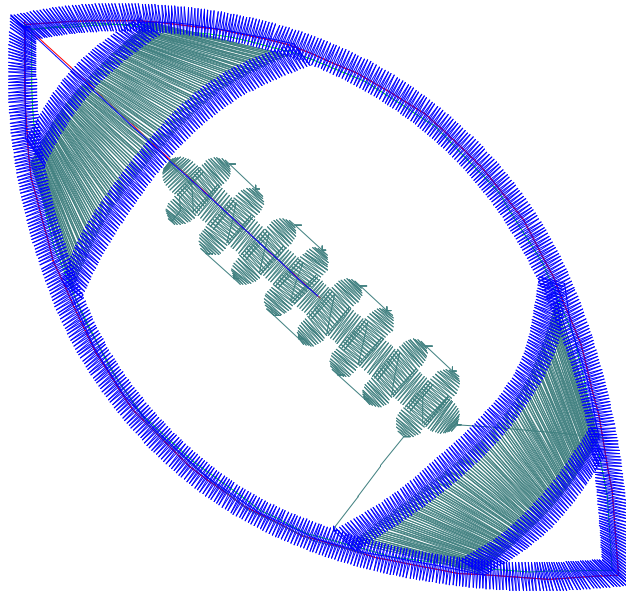
APPAREL									
#	APPAREL TYPE	COLOR	S	M	L	XL	XXL	XXXL	PLACEMENT
1			0	0	0	0	0	0	
2			0	0	0	0	0	0	
3			0	0	0	0	0	0	
4			0	0	0	0	0	0	



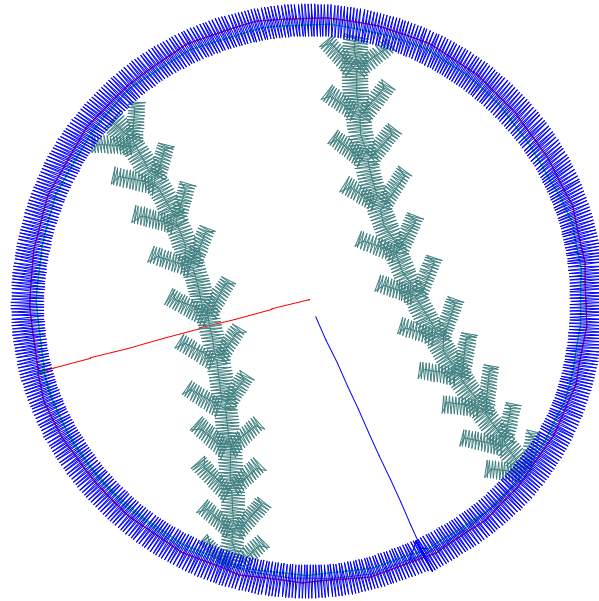
DESIGN NAME	CUSTOMER	DISK FORMAT	DATE	STITCH COUNT	DESIGN SIZE ENGLISH
PLA 8			N/A	N/A	SCALABLE
FILE NAME	SEW TIME	COLORS	TRIMS	BOBBIN USAGE	DESIGN SIZE METRIC
PlaytimeH_Badge.dst	N/A	2	N/A	N/A	SCALABLE

COLOR SEQUENCE					
#	DESIGN SEGMENT	COLOR	THREAD ID	STITCH COUNT	THREAD USAGE
1	Initial tack down			222	0.00 y / 0.00 m
2	Final tack down and satin			2217	2.43 y / 2.22 m

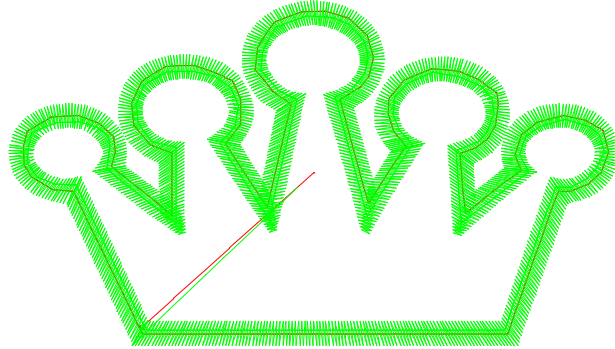
APPAREL									
#	APPAREL TYPE	COLOR	S	M	L	XL	XXL	XXXL	PLACEMENT
1			0	0	0	0	0	0	
2			0	0	0	0	0	0	
3			0	0	0	0	0	0	
4			0	0	0	0	0	0	



DESIGN NAME	CUSTOMER	DISK FORMAT	DATE	STITCH COUNT	DESIGN SIZE ENGLISH				
PLA 9			N/A	N/A	SCALABLE				
FILE NAME	SEW TIME	COLORS	TRIMS	BOBBIN USAGE	DESIGN SIZE METRIC				
Playtimel_Football.dst	N/A	4	N/A	N/A	SCALABLE				
COLOR SEQUENCE									
#	DESIGN SEGMENT	COLOR	THREAD ID	STITCH COUNT	THREAD USAGE				
1	Initial tack down			324	0.00 y / 0.00 m				
2	Final tack down			2242	3.47 y / 3.17 m				
3	Stripe and lacing			0	36.47 y / 33.35 m				
4	Satins			0	17.70 y / 16.18 m				
APPAREL									
#	APPAREL TYPE	COLOR	S	M	L	XL	XXL	XXXL	PLACEMENT
1			0	0	0	0	0	0	
2			0	0	0	0	0	0	
3			0	0	0	0	0	0	
4			0	0	0	0	0	0	



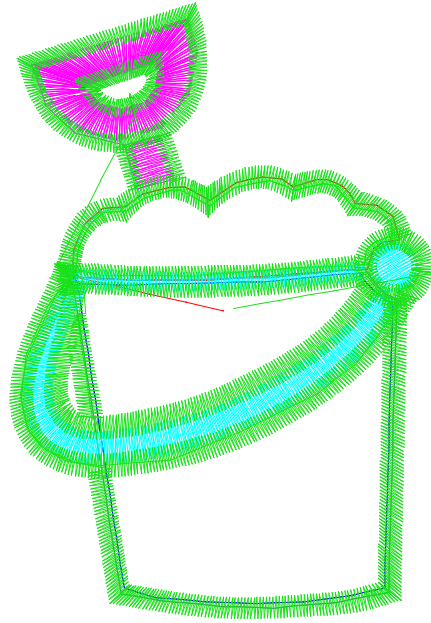
DESIGN NAME		CUSTOMER	DISK FORMAT		DATE	STITCH COUNT		DESIGN SIZE ENGLISH	
PLA 10					N/A	N/A		SCALABLE	
FILE NAME		SEW TIME	COLORS	TRIMS	BOBBIN USAGE		DESIGN SIZE METRIC		
PlaytimeJ_Baseball.dst		N/A	4	N/A	N/A		SCALABLE		
COLOR SEQUENCE									
#	DESIGN SEGMENT	COLOR	THREAD ID		STITCH COUNT		THREAD USAGE		
1	Initial tack down				214		0.00 y / 0.00 m		
2	Final tack down				95		4.42 y / 4.04 m		
3	Stitching				2851		37.41 y / 34.21 m		
4	Satin				1941		26.69 y / 24.41 m		
APPAREL									
#	APPAREL TYPE	COLOR	S	M	L	XL	XXL	XXXL	PLACEMENT
1			0	0	0	0	0	0	
2			0	0	0	0	0	0	
3			0	0	0	0	0	0	
4			0	0	0	0	0	0	



DESIGN NAME	CUSTOMER	DISK FORMAT	DATE	STITCH COUNT	DESIGN SIZE ENGLISH
PLA 11			N/A	N/A	SCALABLE
FILE NAME	SEW TIME	COLORS	TRIMS	BOBBIN USAGE	DESIGN SIZE METRIC
PlaytimeK_Crown	N/A	2	N/A	N/A	SCALABLE

COLOR SEQUENCE					
#	DESIGN SEGMENT	COLOR	THREAD ID	STITCH COUNT	THREAD USAGE
1	Initial tack down			208	0.00 y / 0.00 m
2	Final tack down and satin			190	5.76 y / 5.26 m

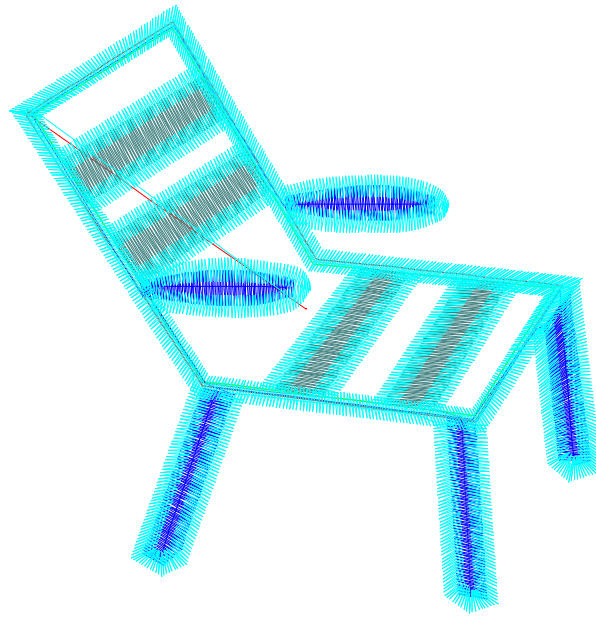
APPAREL									
#	APPAREL TYPE	COLOR	S	M	L	XL	XXL	XXXL	PLACEMENT
1			0	0	0	0	0	0	
2			0	0	0	0	0	0	
3			0	0	0	0	0	0	
4			0	0	0	0	0	0	



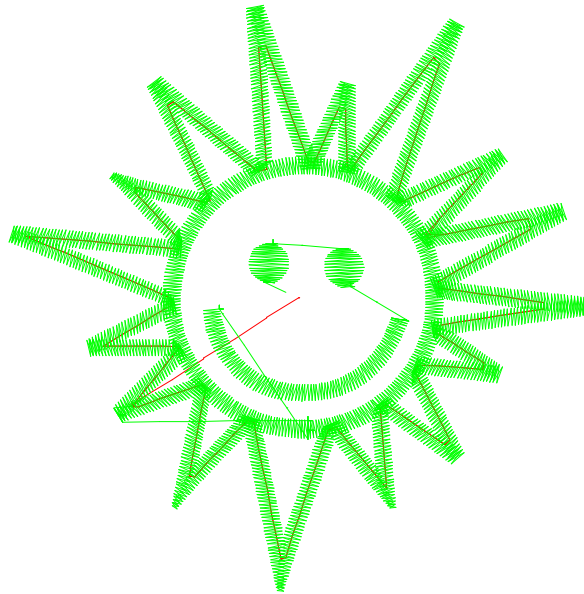
DESIGN NAME	CUSTOMER	DISK FORMAT	DATE	STITCH COUNT	DESIGN SIZE ENGLISH
PLA 12			N/A	N/A	SCALABLE
FILE NAME	SEW TIME	COLORS	TRIMS	BOBBIN USAGE	DESIGN SIZE METRIC
PlaytimeL_Pail.dst	N/A	7	N/A	N/A	SCALABLE

COLOR SEQUENCE					
#	DESIGN SEGMENT	COLOR	THREAD ID	STITCH COUNT	THREAD USAGE
1	Initial tack down sand			284	0.00 y / 0.00 m
2	Final tack down sand			2207	7.52 y / 6.87 m
3	Initial tack down pail			1913	64.73 y / 59.19 m
4	Final tack down pail			1161	27.30 y / 24.96 m
5	Handle fill			0	23.36 y / 21.36 m
6	Shovel fill			0	4.69 y / 4.29 m
7	Satin outline and detail			0	3.49 y / 3.19 m

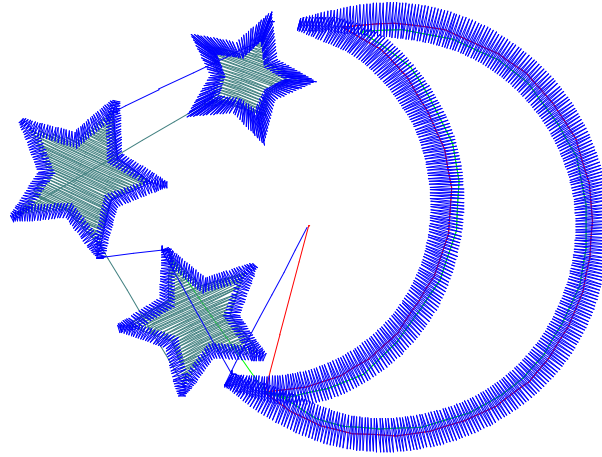
APPAREL									
#	APPAREL TYPE	COLOR	S	M	L	XL	XXL	XXXL	PLACEMENT
1			0	0	0	0	0	0	
2			0	0	0	0	0	0	
3			0	0	0	0	0	0	
4			0	0	0	0	0	0	



DESIGN NAME		CUSTOMER	DISK FORMAT		DATE	STITCH COUNT		DESIGN SIZE ENGLISH	
PLA 13					N/A	N/A		SCALABLE	
FILE NAME		SEW TIME	COLORS	TRIMS	BOBBIN USAGE		DESIGN SIZE METRIC		
PlaytimeM_Lawnchair		N/A	5	N/A	N/A		SCALABLE		
COLOR SEQUENCE									
#	DESIGN SEGMENT	COLOR	THREAD ID		STITCH COUNT		THREAD USAGE		
1	Initial Seating tack down				116		0.00 y / 0.00 m		
2	Final seating tack down				91		8.76 y / 8.01 m		
3	Seating stripes fill				113		65.83 y / 60.20 m		
4	Legs fill				109		33.48 y / 30.61 m		
5	Satin outline and detail				924		28.90 y / 26.42 m		
APPAREL									
#	APPAREL TYPE	COLOR	S	M	L	XL	XXL	XXXL	PLACEMENT
1			0	0	0	0	0	0	
2			0	0	0	0	0	0	
3			0	0	0	0	0	0	
4			0	0	0	0	0	0	



DESIGN NAME		CUSTOMER	DISK FORMAT		DATE	STITCH COUNT		DESIGN SIZE ENGLISH	
PLA 14					N/A	N/A		SCALABLE	
FILE NAME		SEW TIME	COLORS	TRIMS	BOBBIN USAGE		DESIGN SIZE METRIC		
PlaytimeN_Sun		N/A	2	N/A	N/A		SCALABLE		
COLOR SEQUENCE									
#	DESIGN SEGMENT	COLOR	THREAD ID		STITCH COUNT		THREAD USAGE		
1	Initial tack down				160		0.00 y / 0.00 m		
2	Final tack down and satins				125		10.43 y / 9.54 m		
APPAREL									
#	APPAREL TYPE	COLOR	S	M	L	XL	XXL	XXXL	PLACEMENT
1			0	0	0	0	0	0	
2			0	0	0	0	0	0	
3			0	0	0	0	0	0	
4			0	0	0	0	0	0	



DESIGN NAME	CUSTOMER	DISK FORMAT	DATE	STITCH COUNT	DESIGN SIZE ENGLISH
PLA 15			N/A	N/A	SCALABLE
FILE NAME	SEW TIME	COLORS	TRIMS	BOBBIN USAGE	DESIGN SIZE METRIC
PlaytimeO_Moon.dst	N/A	4	N/A	N/A	SCALABLE

COLOR SEQUENCE					
#	DESIGN SEGMENT	COLOR	THREAD ID	STITCH COUNT	THREAD USAGE
1	Initial tack down			368	0.00 y / 0.00 m
2	Final tack down			3485	11.14 y / 10.19 m
3	Star fill			1051	80.98 y / 74.05 m
4	Satinf outline			876	37.04 y / 33.87 m

APPAREL									
#	APPAREL TYPE	COLOR	S	M	L	XL	XXL	XXXL	PLACEMENT
1			0	0	0	0	0	0	
2			0	0	0	0	0	0	
3			0	0	0	0	0	0	
4			0	0	0	0	0	0	